

**Gold'n Braces Inc.**  
**1334 Tampa Rd. Suite 201**  
**Palm Harbor Fl. 34683**

Phone 727-785-5491 Fax 727-787-5000

[www.goldnbraces.com](http://www.goldnbraces.com)

Metallurgical Information: Product . Penta Wire

302 Stainless Steel

Chromium 17-19%

Nickel 8-10%

Manganese 2% Max.

Silicon 1% Max.

Carbon 0.15% Max.

Phosphorus 0.045% Max.

Iron Balance

304V Stainless Steel

Chromium 18-20%

Nickel 8-10.5%

Manganese 2% Max.

Silicon 1% Max.

Carbon 0.08% Max.

Phosphorus 0.045% Max.

Iron Balance

The percentages are by weight.

The Gold Plate, by Gold'n Braces Inc. Consists of Gold 23 + Karat with cobalt added as a hardener and brighten

kindest Regards,  
Nan S. Duryea  
Gold'n Braces Inc.